

**Tools you need:**

- ① Iron (30W)      ④ Tweezers
- ② Solder wire    ⑤ Wire cutters
- ③ Multimeter

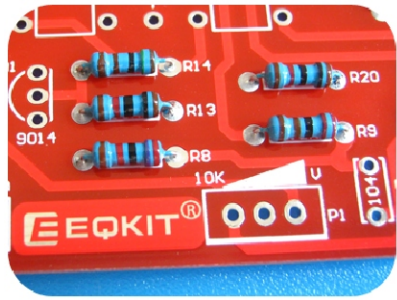
**Precautions:**

- ① Check part values & quantities against part list
- ② Always meter resistor values before soldering
- ③ Understand all part polarities and orientations

**Technical Specifications:**

Input Voltage: 24V alternating(max)    Input Current: 3A (max)  
 Output Voltage: 0-30V                      Output Limit Current: 2mA-3A  
 Output Voltage Ripple: 0.01%            PCB size: 94.2\*80mm

**Installation steps: 1. Resistance 1/4W**



R2            82Ω  
 R3            220Ω  
 R4            4.7K  
 R8    R11     27K  
 R9    R19     2.2K  
 R10          270K  
 R12    R18    56K  
 R14          1.5K

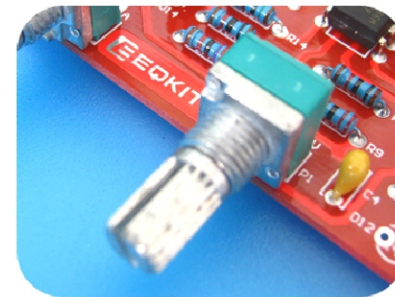
R15   R16        1K  
 R17             33Ω  
 R5   R6   R13   R20   R21   R22        10K

**8. High power resistors**



R1    2K/1W  
 R7    0.47Ω/5W

**12. Potentiometer (Figure 6)**



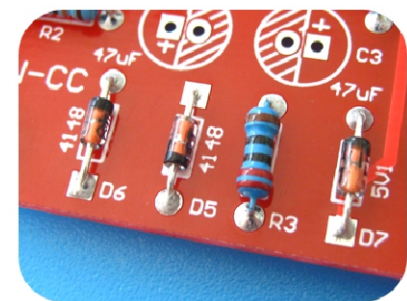
Rv1: 100K  
 P1   P2: 10K

Potentiometer installed outside the circuit board



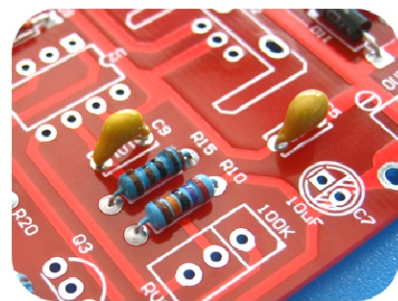
1. Cut from the middle

**2. Diode (Figure 5)**



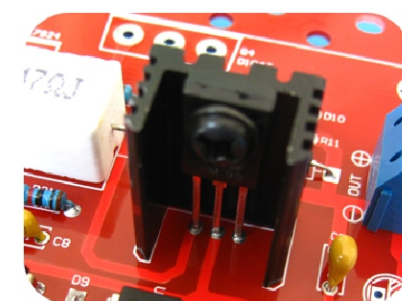
D5   D6   D9   D10: 1N4148  
 D7   D8: 5V1  
 D11: 1N4007

**3. Multi-layer ceramic capacitor**



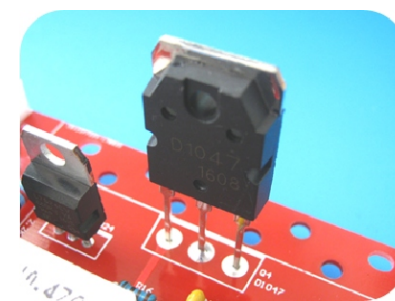
C4: 104P            C8: 331P  
 C5: 224P  
 C6   C9: 101P

**9. Triode Q2**



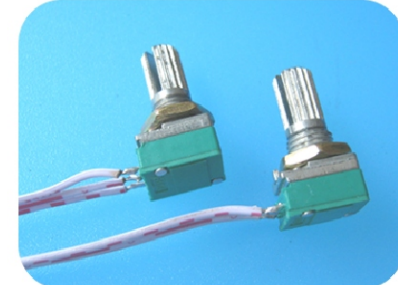
Q2: 2SD882

**13. Triode Q4**



Q4: 2SD1047

2. They are welded on the potentiometer pins respectively



Note the order of the wires

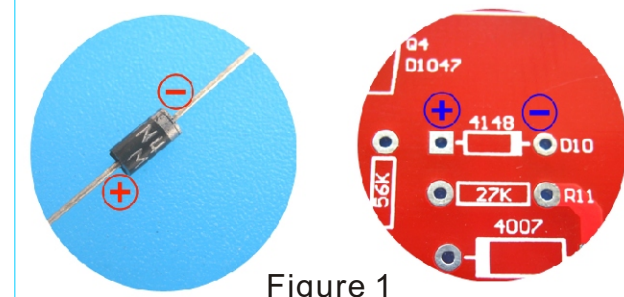


Figure 1

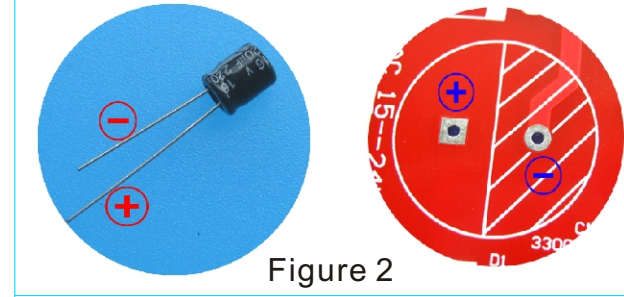


Figure 2

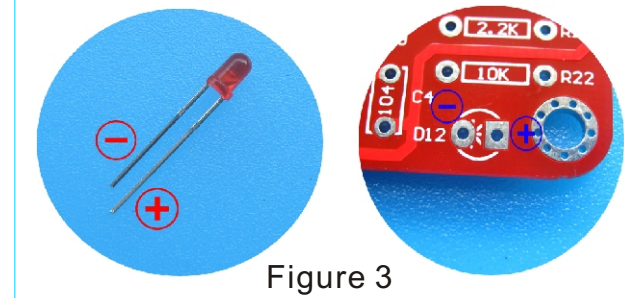
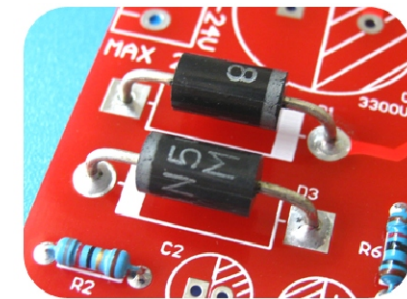


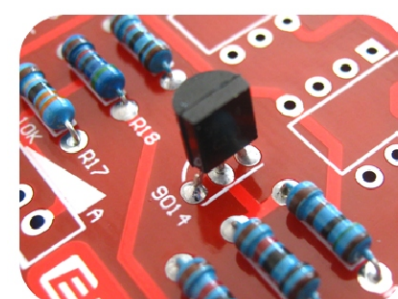
Figure 3

**4. Rectifier diode (Figure 1)**



D1   D2   D3   D4: 1N5408

**5. Low power triode**



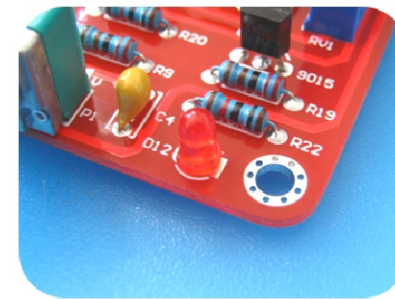
Q1: S9014            Q3: S9015

**10. Three-terminal regulator**



U4: L7824

**14. LED (Figure 3)**



D12: 3mm red

**3. Welding 3P socket**

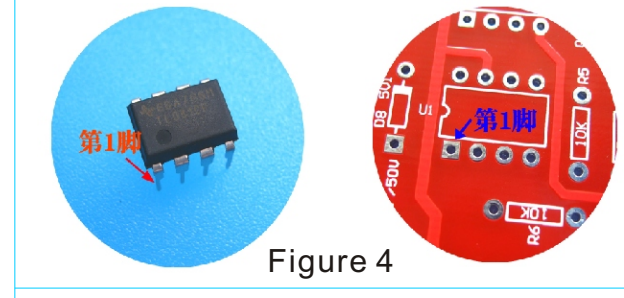
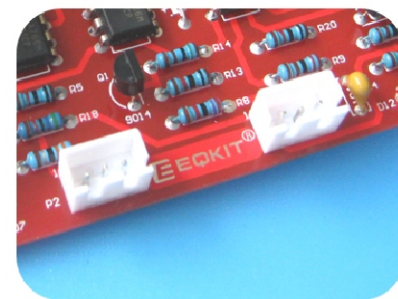
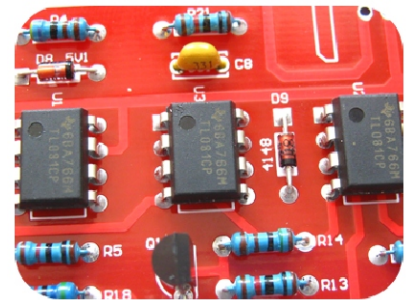


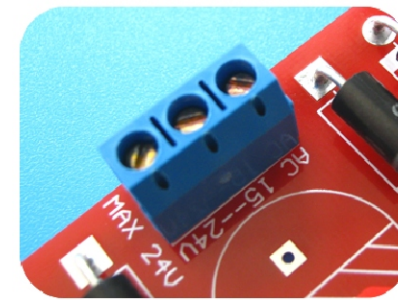
Figure 4

**6. Chip (Figure 4)**



U1   U2   U3: TL081

**7. Connection terminal**



J1: KF301-3P  
 J2: KF301-2P    J3: 2.54 2P

**11. Electrolytic capacitor (Figure 2)**



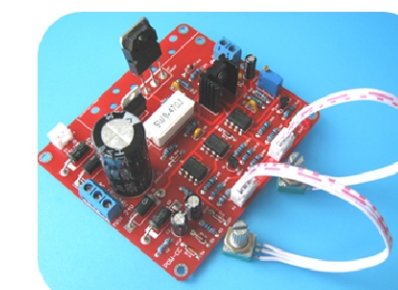
C1: 3300uF/50V    C7: 10uF/50V  
 C2   C3: 47uF/50V

Pad a piece of mica under the Q4  
 And then install the heat sink



If the potentiometer needs to be installed outside the circuit board  
 Please refer to the following steps.

**4. Plug in the terminal line**



Pad a piece of mica under the Q4  
 And then install the heat sink

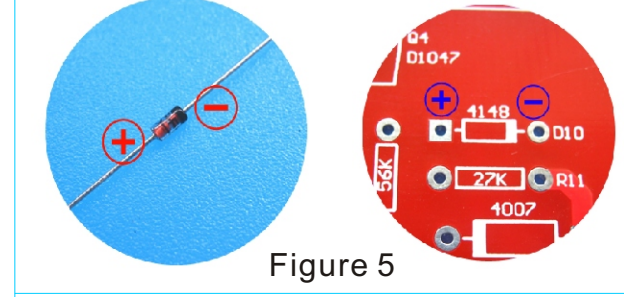


Figure 5

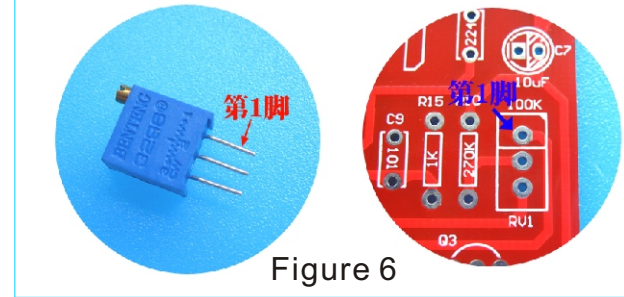


Figure 6



**Precautions before power on:**

1. Only input AC (15--24V), and the maximum can not exceed 24V.
2. Please make sure that the cooling fin is insulated from the circuit when it is installed on Q4(D1047). The circuit is of a linear stabilized electricity power, and the power dissipation of Q4 is at a relatively high level, thus please ensure that D1047 has a good cooling effect.

**Circuit debugging:**

**1. Voltage Conditioning**

Turn potentiometer P1 to the minimum, and then adjust the RV1 potentiometer, Make the output voltage is 0V.

**2. Current Conditioning**

Connect the load resistance to the output point, for example, 10Ω (make sure there is enough power), and the current potentiometer set at its max and the voltage potentiometer at its min, turn on the device, build up the voltage to 1V slowly, rotate the current potentiometer counterclockwise till the LED begin to emit light, at which point the current of the circuit is limited at 0.1A and the position could be marked. Adjust to 2V, 5V, 10V, 20V, 30V successively, and you could calibrate different input current, the formula is:  $I=U/R$ . For example, if the load of 10Ω is used, and U at 30V, I=3A (max output). You could substitute other load resistance with different values, but please make sure there is enough power and cooling.

**Component list**

| Name      | Type         | Num                   | Qty |
|-----------|--------------|-----------------------|-----|
| Res       | 2.2K/1W      | R1                    | 1   |
|           | 82Ω          | R2                    | 1   |
|           | 220Ω         | R3                    | 1   |
|           | 4.7K         | R4                    | 1   |
|           | 10K          | R5 R6 R13 R20 R21 R22 | 6   |
|           | 0.47Ω/5W     | R7                    | 1   |
|           | 27K          | R8 R11                | 2   |
|           | 2.2K         | R9 R19                | 2   |
|           | 270K         | R10                   | 1   |
|           | 56K          | R12 R18               | 2   |
|           | 1.5K         | R14                   | 1   |
|           | 1K           | R15 R16               | 2   |
|           | 33Ω          | R17                   | 1   |
| Pot       | 100K (3296W) | RV1                   | 1   |
|           | 10K          | P1 P2                 | 2   |
| E. cap    | 3300UF/50V   | C1                    | 1   |
|           | 47UF/50V     | C2 C3                 | 2   |
|           | 10UF/50V     | C7                    | 1   |
| MLCC      | 104P         | C4                    | 1   |
|           | 224P         | C5                    | 1   |
|           | 101P         | C6 C9                 | 2   |
| MLCC      | 331P         | C8                    | 1   |
| Diode     | 1N5408       | D1 D2 D3 D4           | 4   |
|           | 1N4148       | D5 D6 D9 D10          | 4   |
|           | 1N4007       | D11                   | 1   |
| LED       | 3mm Red      | D12                   | 1   |
| Z. diode  | 5V1          | D7 D8                 | 2   |
| Triode    | S9014        | Q1                    | 1   |
|           | 2SD882       | Q2                    | 1   |
|           | S9015        | Q3                    | 1   |
|           | 2SD1047      | Q4                    | 1   |
| Chip      | TL081        | U1 U2 U3              | 3   |
|           | L7824        | U4                    | 1   |
| C. termin | KF301-3P     | J1                    | 1   |
|           | KF301-2P     | J2                    | 1   |
|           | XH2.54 2P    | J3                    | 1   |
|           | XH2.54 3P    | P1 P2                 | 2   |
| PCB       | 94.2*80mm    | FR4 Thickness 1.2mm   | 1   |
| Cable     | 3P Cable     | L=300mm               | 1   |
| C. fin    | T0-220       | Q2 Dissipate heat     | 1   |
| Screw     | M3*6         | Fixed Q2              | 1   |
|           | M3*22        | Fixed Q4              | 1   |
| Nut       | M7           | Fixed P1 and P2       | 2   |

Attentions: The output of the transformer is single 24V or dual 12V (same as 24V), and the power could be determined according to your need. If a full load output (30V 3A) is needed, the power of the transformer should be greater than 90W.

