



















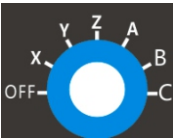
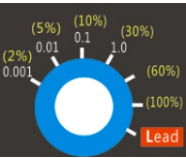


● MACH3手轮按键功能说明 The MACH3 MPG key function

对应图标 Icon	功能 Function
	<p>宏代码功能3/主轴速度+按钮：单独按下按钮,宏代码功能3输出;按下  +  按钮,主轴速度增加</p> <p>Macro-3/Spindle- button:When press the button alone,macro function-3 works; When press the  + ,Spindle speed increases.</p>
	<p>宏代码功能4/主轴速度-按钮：单独按下按钮,宏代码功能4输出;按下  +  按钮,主轴速度减小</p> <p>Macro-4/Spindle- button:When press the button alone,macro function-4 works; When press the  + ,Spindle speed reduction.</p>
	<p>宏代码功能5/机床原点按钮：单独按下按钮,宏代码功能5输出;按下  +  按钮,回机床原点.</p> <p>Macro-5/M-HOME button:When press the button alone,macro function-5 works; When press the  + ,refer all home.</p>
	<p>宏代码功能6/返回安全Z高度按钮：单独按下按钮,宏代码功能6输出;按下  +  按钮,返回安全高度.</p> <p>Macro-6/M-HOME button:When press the button alone,macro function-6 works; When press the  + ,Return to the safe height of the Z axis</p>

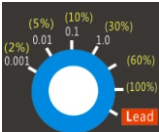
对应图标 Icon	功能 Function
	<p>宏代码功能7/工件原点按钮：单独按下按钮,宏代码功能7输出;按下  +  按钮,返回工件原点。</p> <p>Macro-7/W-HOME button:When press the button alone,macro function-7 works; When press the  + ,go to zero work.</p>
	<p>宏代码功能8/主轴开关按钮：单独按下按钮,宏代码功能8输出;按下  +  按钮,主轴开启或者关闭。</p> <p>Macro-8/S-ON/OFF button:When press the button alone,macro function-8 works; When press the  + ,Spindle on or off.</p>
	<p>宏代码功能9/对刀按钮：单独按下按钮,宏代码功能9输出;按下  +  按钮,执行对刀操作。</p> <p>Macro-9/ probe-Z button:When press the button alone,macro function-9 works; When press the  + ,probe Z</p>
	<p>宏代码功能10按钮：按下按钮，宏代码功能10输出</p> <p>Macro-10 button:press the button,macro function-10 works.</p>
	<p>功能按钮:用来实现组合按钮功能</p> <p>Function button:When you press the button, then press the other button to achieve the combination function.</p>

● MACH3手轮按键功能说明

对应图标 Icon	功能 Function
	<p>连续按钮：按下按钮，手轮进入连续模式 MPG button:press the button,Hand wheel into Continuous mode.</p>
	<p>步距按钮：按下按钮，手轮进入步距模式 Step button: press the button,Hand wheel into Step mode</p>
	<p>轴选择波段开关：OFF位置，关闭电子手轮功能。 X, Y, Z, A, B, C:实现对应的X, Y, Z, A, B, C:6个轴选择功能。 Axis selection band switch: OFF position to switch off MPG X, Y, Z, A, B, C: 6 axis selection function.</p>
	<p>倍率开关： 0.001 (2%) :当手轮在步距模式时,单位是0.001;当在连续模式时,手轮速度是2%。 0.01(5%):当手轮在步距模式时,单位是0.01,当在连续模式时,手轮速度是5%。 0.1(10%):当手轮在步距模式时,单位是0.1,当在连续模式时,手轮速度是10% 1.0(30%):当手轮在步距模式时，单位是1.0,当在连续模式时,手轮速递是30%。 60%:当手轮在连续模式时,手轮速度是60% 100%:当手轮在连续模式时,手轮速度是100% Lead:手动引导加工速度</p>

波段开关对手轮功能起到控制作用，手轮的各种功能，通过波段开关的档位切换，而进行相应切换

to control the various function of the hand wheel through the band switch

对应图标 Icon	功能 Function
	<p>Selection speed :</p> <p>0.001 (2%) :When handwheel in Step mode,move unit 0.001;when in Continuous mode,move speed is 2%</p> <p>0.01(5%):When handwheel in step mode,move unit 0.01;when in Continuous mode,move speed is 5%</p> <p>0.1(10%):When handwheel in step mode,move unit 0.1;when in Continuous mode,move speed is 10%</p> <p>1.0(30%):When handwheel in step mode,move unit 1.0;when in Continuous mode,move speed is 30%</p> <p>60%:When handwheel in Continuous mode, move speed is 60%</p> <p>100%:When handwheel in Continuous mode,move speed is 100%</p> <p>Lead location : Processing Lead mode;By shaking the MPG to change the processing speed</p>

